


INSTALLATION INSTRUCTIONS:

1. REMOVE EXISTING LENS HOUSING FROM DOME LIGHT BY GRASPING OUTER RING AND PULLING FIRMLY.
2. REMOVE SNAP RING, SPRING WASHER AND LENS.
3. INSERT LENS 723-1301-0100-99 WITH PATTERNED SIDE FACING OUT.
4. INSERT FILTER 561-9230-0100-99
5. INSTALL SPRING WASHER AND SNAP RING SO THAT IT SNAPS INTO GROOVE INSIDE THE HOUSING.
6. INSTALL O-RINGS ORG-0046 ONE AT A TIME. PRESS THEM FLUSH ONTO THE SNAP RING AND EACH OTHER. THESE WILL BLOCK THE LIGHT FROM ESCAPING THE HOUSING THROUGH THE SIDES.
7. PRESS LENS HOUSING ASSEMBLY BACK INTO THE DOME LIGHT UNTIL SNAPS IN PLACE.

<div>BREAK SHARP EDGES</div> <div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</div> <div>TOLERANCES ARE:</div> <table><thead><tr><th>FRACTIONS</th><th>DECIMAL</th><th>ANGLES</th></tr></thead><tbody><tr><td>±1/8"</td><td>.X ±.050</td><td>±2°</td></tr><tr><td></td><td>.XX ±.030</td><td></td></tr><tr><td></td><td>.XXX ±.010</td><td></td></tr></tbody></table>	FRACTIONS	DECIMAL	ANGLES	±1/8"	.X ±.050	±2°		.XX ±.030			.XXX ±.010		DESIGNED CLB	DATE 9/22/11	
	FRACTIONS	DECIMAL	ANGLES												
	±1/8"	.X ±.050	±2°												
		.XX ±.030													
	.XXX ±.010														
DRAWN	DATE														
CHECKED	DATE														
APPROVED CLB	DATE 9/22/11														
THIS DOCUMENT INCLUDES INFORMATION PROPRIETARY TO GENEVA AVIATION AND SHALL NOT BE USED OR DUPLICATED BY ANYONE WITHOUT THE WRITTEN PERMISSION OF GENEVA AVIATION, INC.			Title NVIS FILTER INSTALLATION P112-NVIS												
			Drawing Number G12890	REV --											
			Pro No: GA129	SIZE B	Scale: NONE	Sheet -- of --									